

Date: Thursday, 24/01/2008 7:00:01 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR BRACKET LH		
Job Number	: 36950		Part Number	: D20131		
Estimate Number	: 10146		Drawing Number	: D2013 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	24/01/2008	S.O. No. :	Drawing Revision	: C		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	31/01/2008	Qty:	5 Um: Each
Previous Run	: 36467A01					
Written By	:					
Checked & Approved By	:					
Comment	: Est Rev:A		New Issue	05-11-01	JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0750W049	304 RD Tube .750 x .049W 
<p>Comment: Qty.: 2.0447 f(s)/Unit Total : 10.2233 f(s)            Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing            (M304TR0.750W.049)            Batch: M107098</p> <p style="text-align: right;">SP 08/02/12</p>		
2.0	BRAKE NC	NC BRAKE 
<p>Comment: NC BRAKE</p> <p>1-Punch as per template D2013-T1 and Dwg D2013</p> <p style="text-align: right;">SP 08/02/12</p> <p>2-Flatten ends of D2013-1 tube as per Dwg D2013 using DT8545</p> <p style="text-align: right;">D 08/02/14 (S)</p> <p>3-Bend (1) tube as per Dwg D2013 using Jig DT8201 identify as D2013-1.</p> <p style="text-align: right;">FF 08-02-20 (S)</p> <p>4-Deburr as required</p> <p style="text-align: right;">D 08/02/14 (S)</p>		
3.0	QC5	INSPECT WORK TO CURRENT STEP 
<p>Comment: INSPECT WORK TO CURRENT STEP</p> <p style="text-align: right;">D 08/02/20 (S)</p>		
4.0	PACKAGING 1	PACKAGING RESOURCE #1 
<p>Comment: PACKAGING RESOURCE #1</p> <p>Identify and Stock</p> <p>Location: S1241A</p> <p style="text-align: right;">P 08/02/00 (S)</p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes      No      DQA:      Date: 08/05/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MIRROR BRACKET LH

Job Number: 36950

Part Number: D20131

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

Linda Lacelle

Job Completion



2008/2/20

(5)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

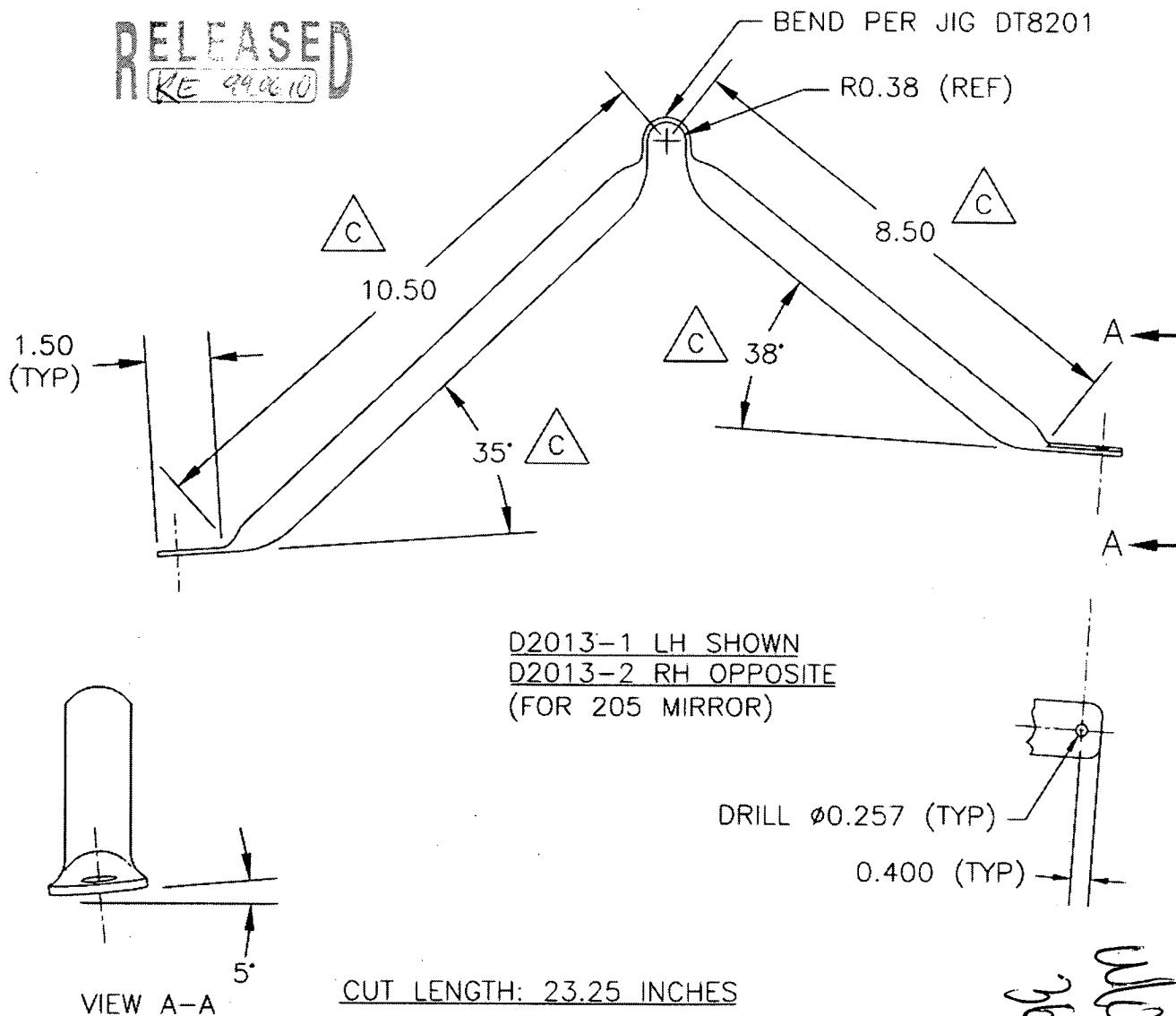
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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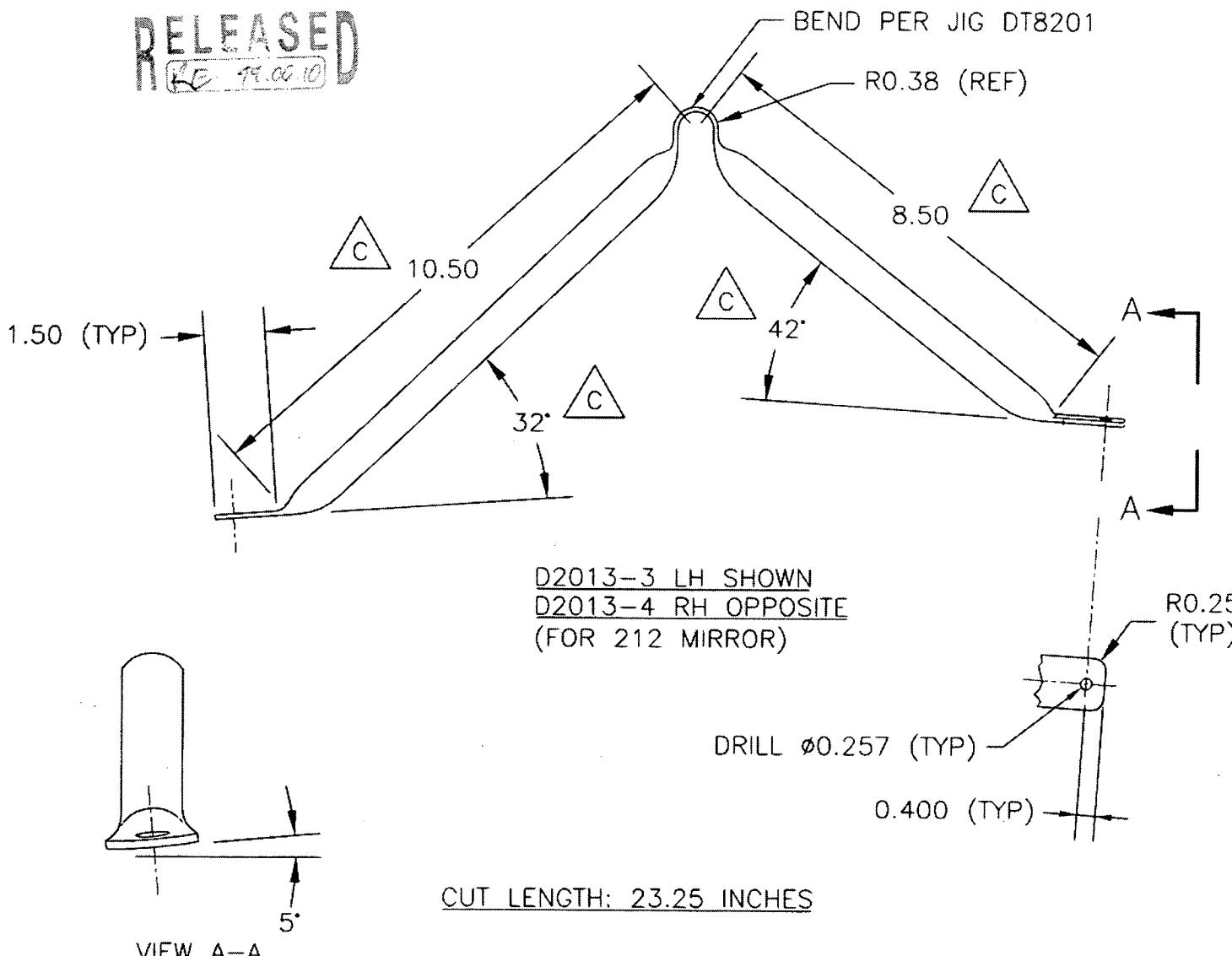


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A	90.10.22	SCALE
B	94.06.15	NTS
C	99.06.07	REV. C
		SHEET 1 OF 3
		NTS

MIRROR BRACKET

W/0 36950

RELEASED  
19.06.10



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DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS

